

# Performance Boundaries in Nb<sub>3</sub>Sn Superconductors

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# Acknowledgments



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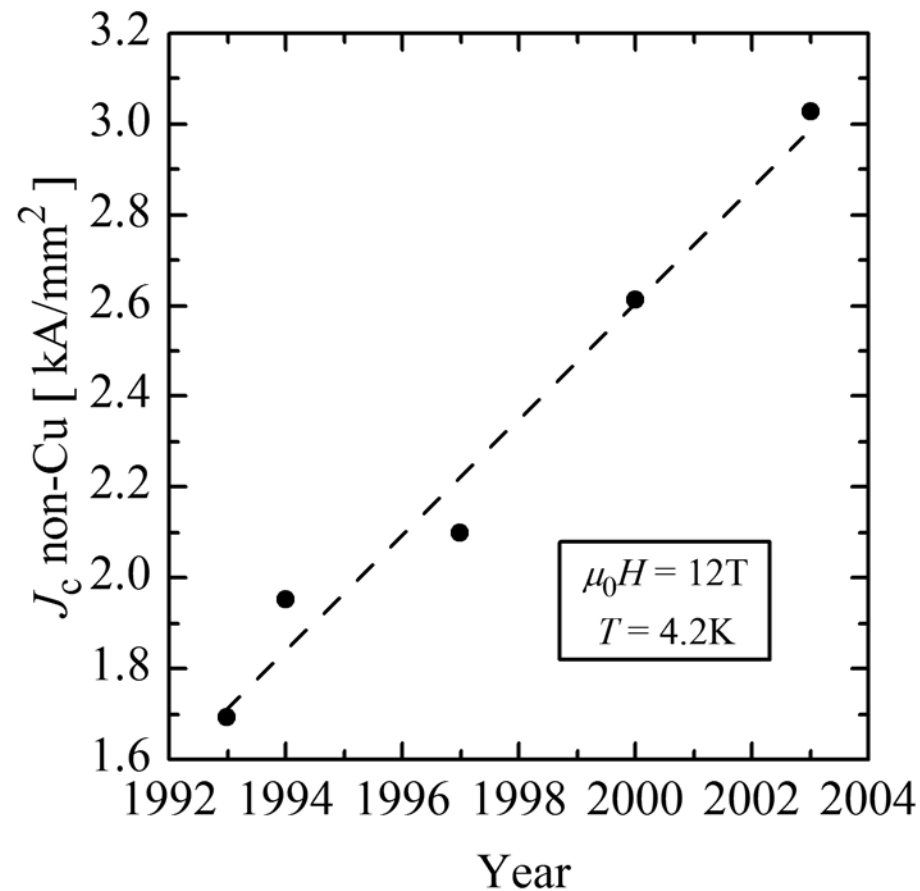
**David Larbalestier**  
**Peter Lee**  
**Alex Gurevich**  
**Matt Jewell**  
**Chad Fischer**  
**...**

# Outline



- Critical current density and critical current
- Composition variation in  $\text{Nb}_3\text{Sn}$  wires
- Composition and  $H_{c2}(T)$
- Pinning capacity, grain boundary pinning, grain size
- Composition and  $J_c$
- Strain dependence (*time allowing*)
- Present status and future prospects

# Wire $J_c$ progress versus time

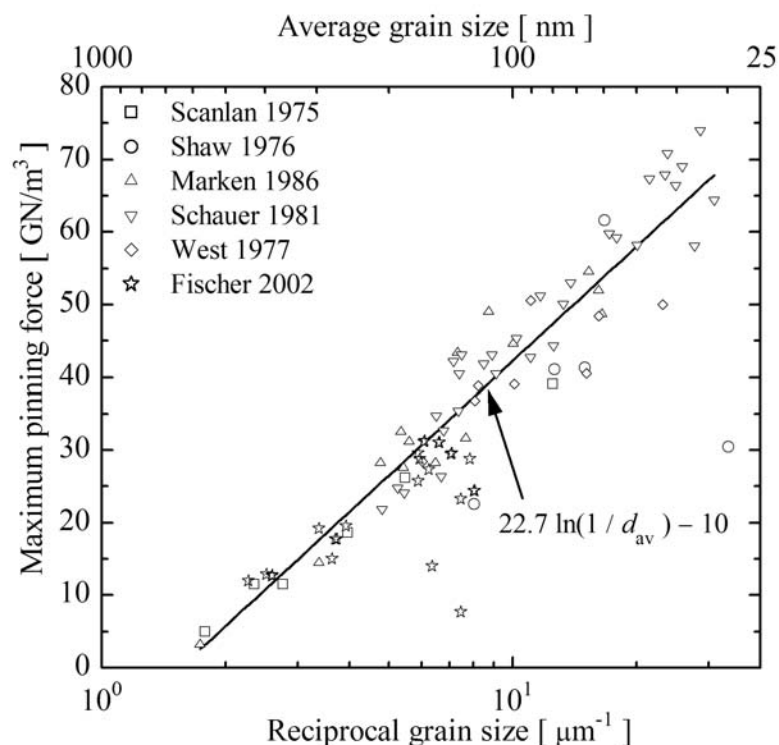


● **Parrell, ACE 2004**

# What determines $J_c$ ?



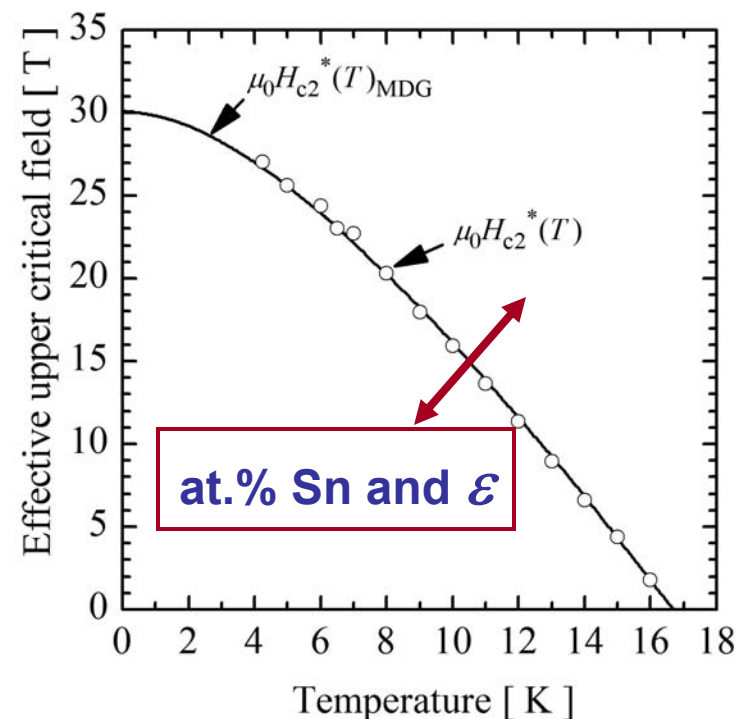
## Pinning capacity



- Average grain size

## Effective $H - T$ phase boundary

+



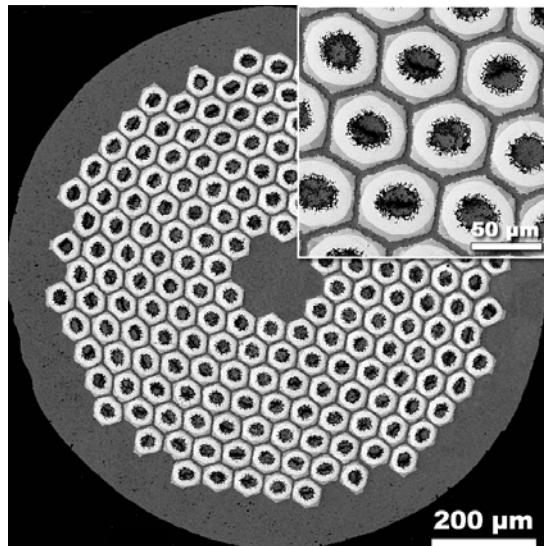
=  $J_c$

- Composition
- Strain state

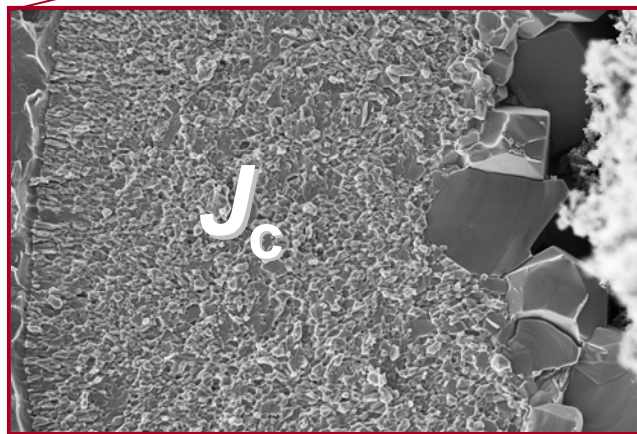
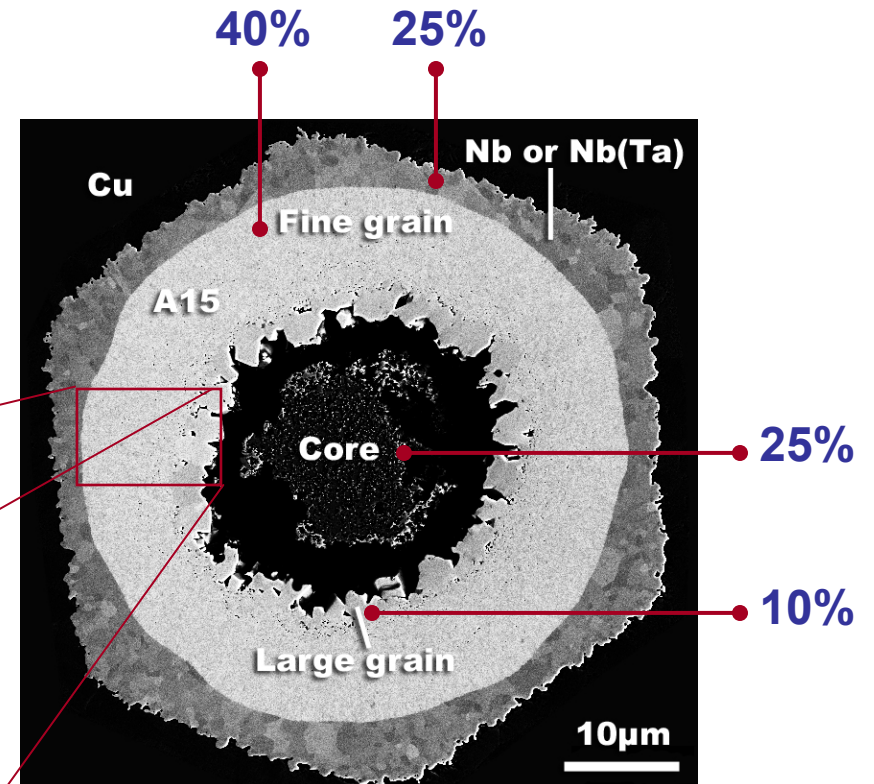
$$J_c \rightarrow I_c ?$$

# What determines $I_c$ ?

- Powder-in-tube wire (SMI)



- 50% Non – Cu fraction



- Only 20% of the wire carries  $J_c$

# Outline

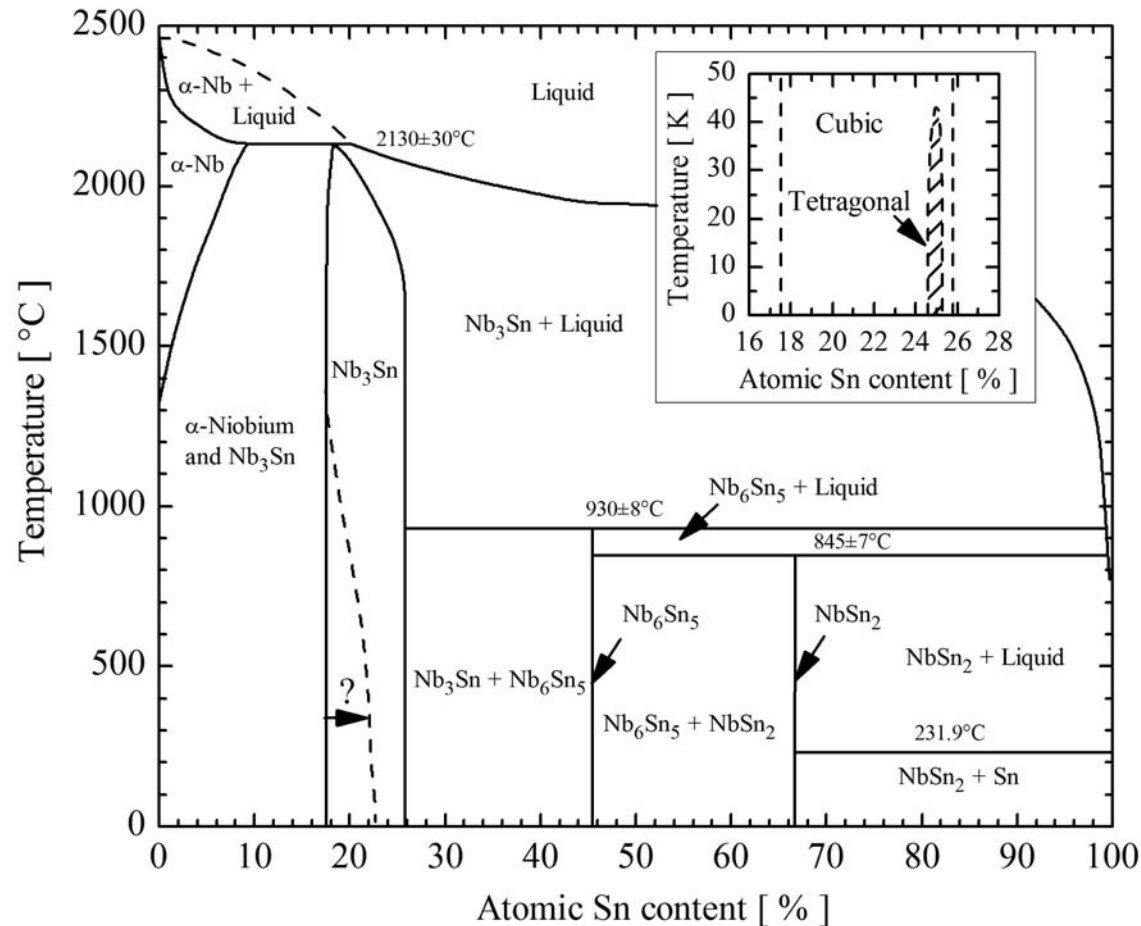


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# Composition: $\text{Nb}_3\text{Sn} \rightarrow \text{Nb}_{1-\beta}\text{Sn}_\beta$



- Binary phase diagram  $\rightarrow$  18 to 25 at.% Sn  $\rightarrow$  'A15'



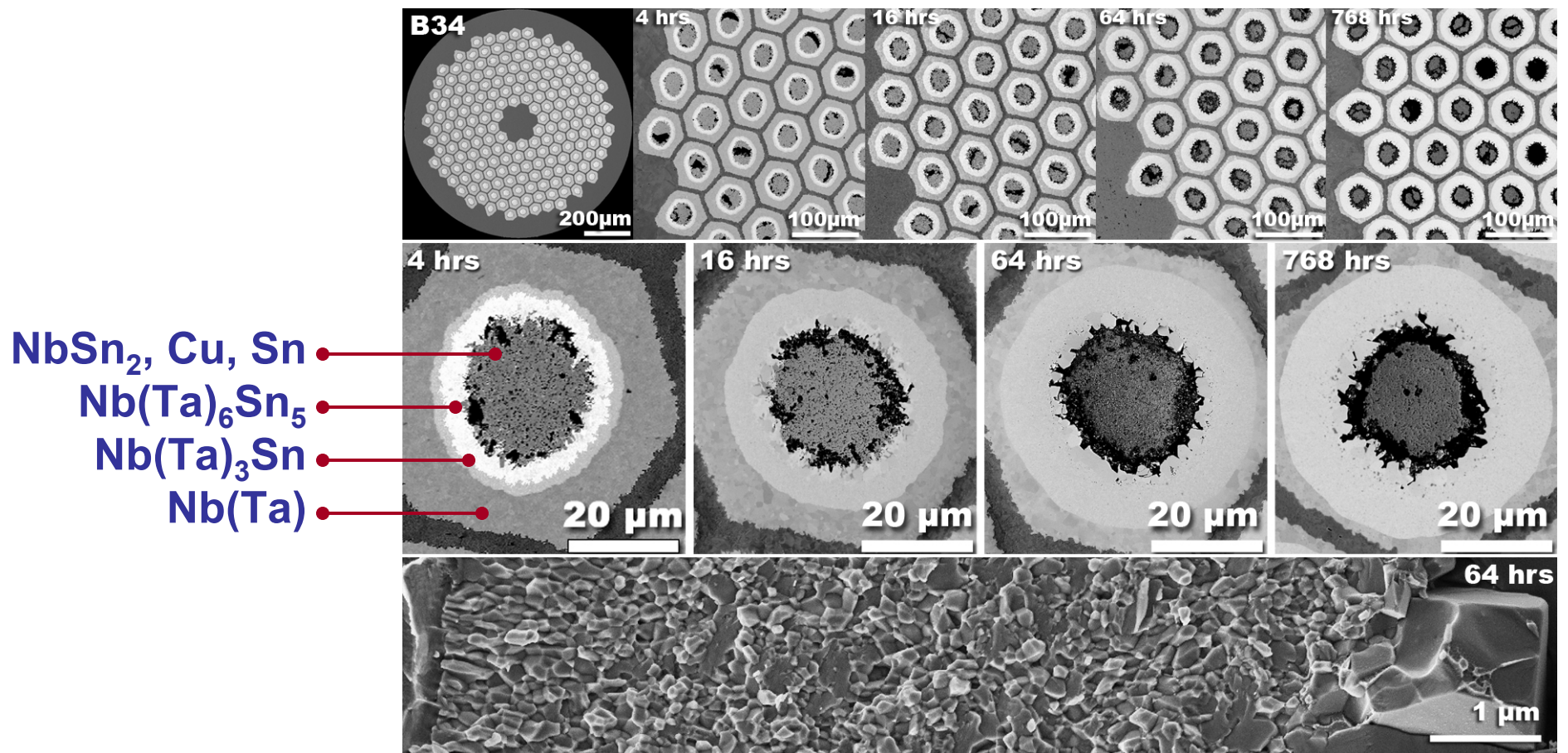
➡ Charlesworth, JMS 1970, Flükiger, ACE 1982



# Nb<sub>3</sub>Sn diffusion reaction in wires



- Reaction at 675°C vs time in Powder-in-Tube wire (SMI)

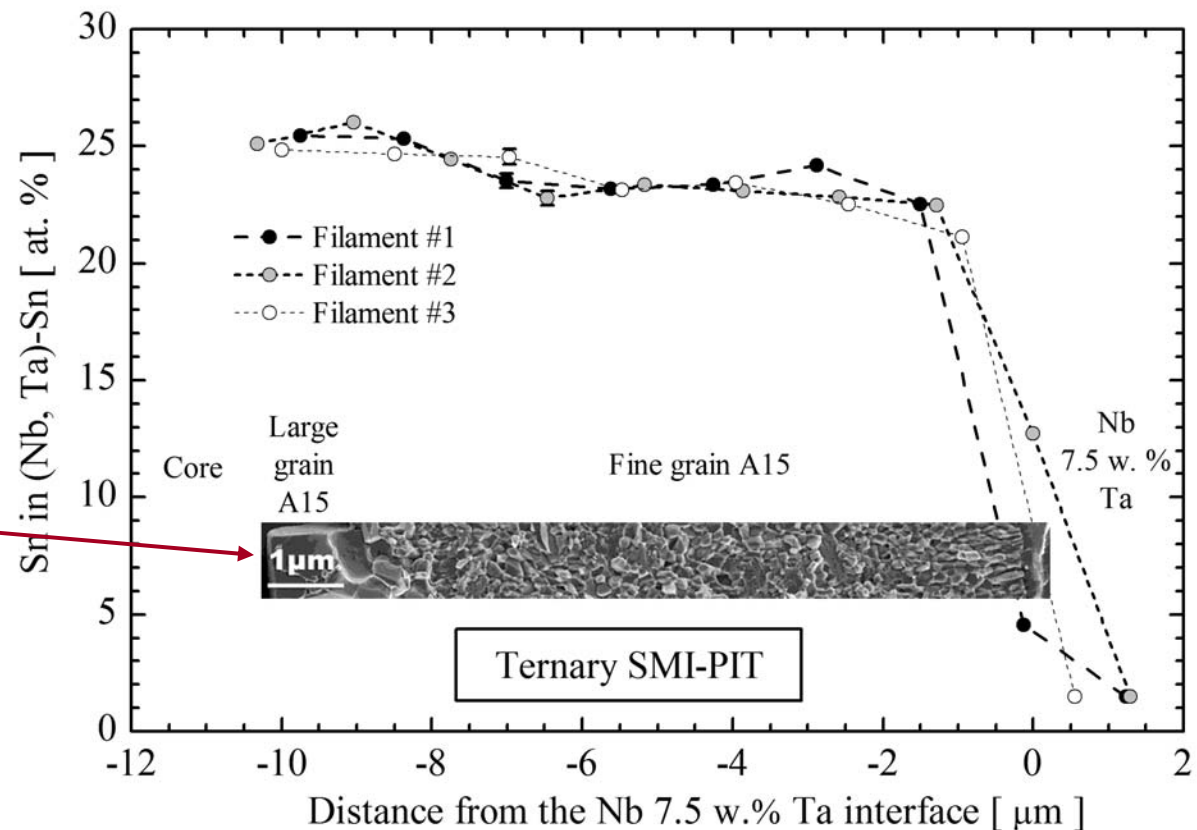
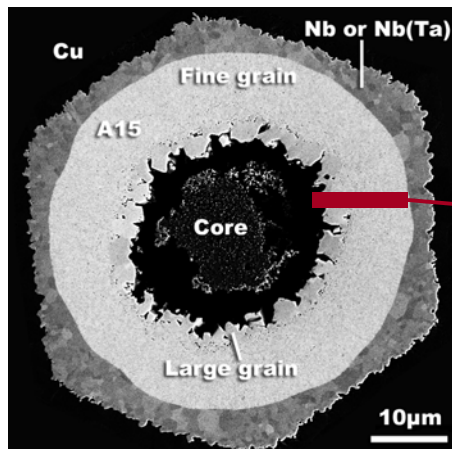


# Composition variation in wires

## • Composition analysis on SMI Powder-in-Tube wire

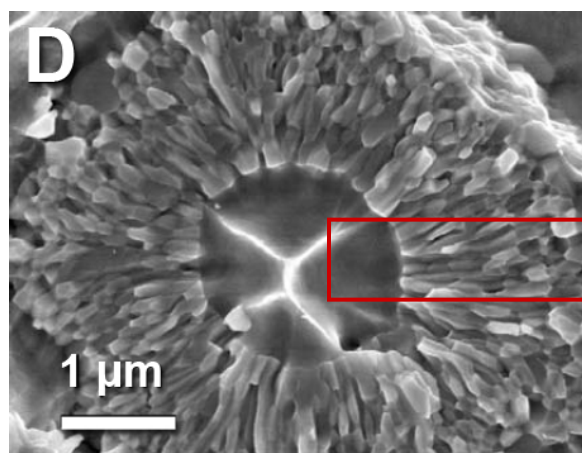
• 0.3 at.% Sn/ $\mu\text{m}$

•  $J_c(12\text{T}, 4.2) = 2250 \text{ A/mm}^2$



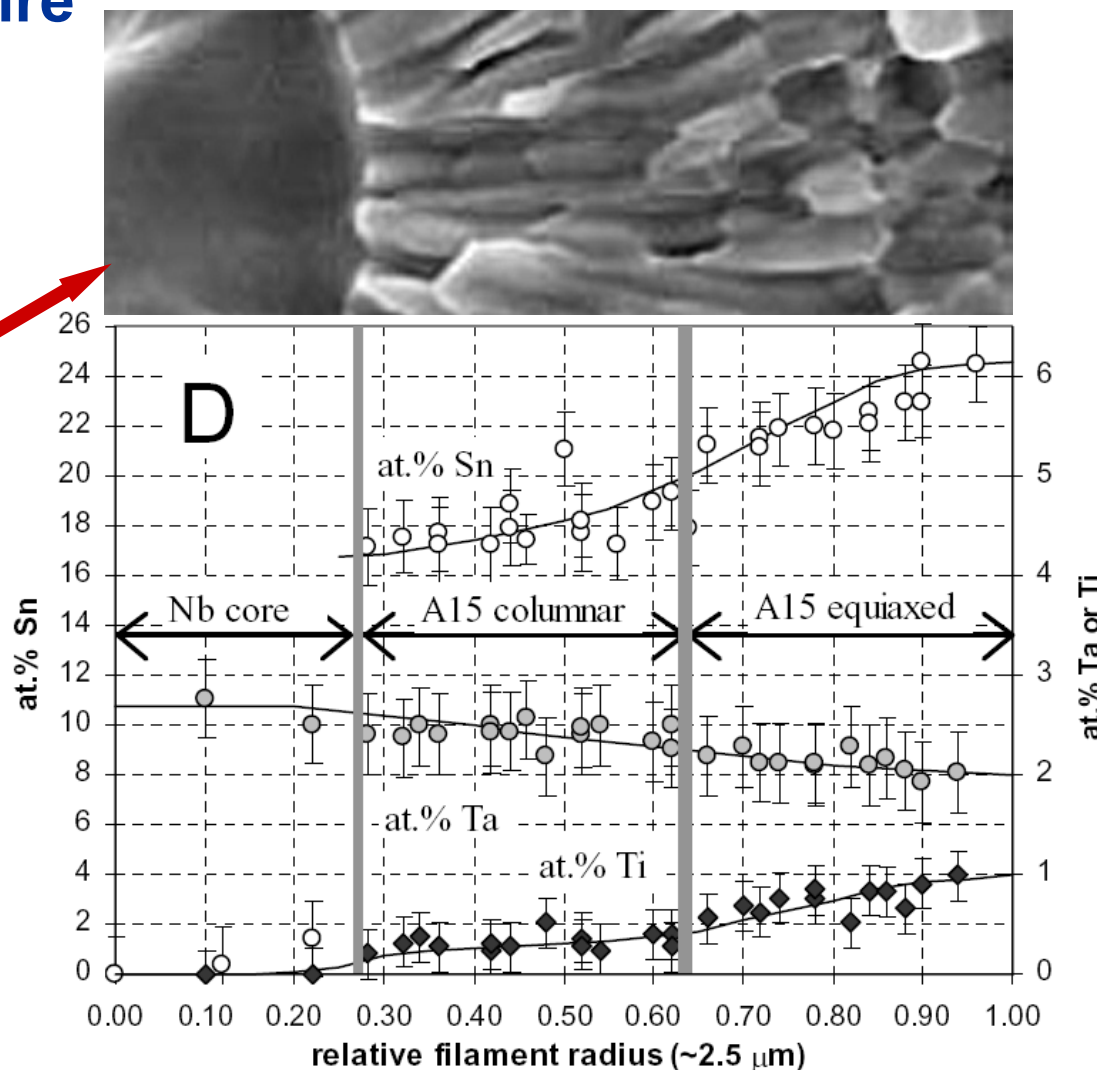
# Composition variation in wires

- Bronze process wire  
Univ. of Geneva



- 4 at.% Sn/μm
- $J_c(12T, 4.2) = 720 \text{ A/mm}^2$

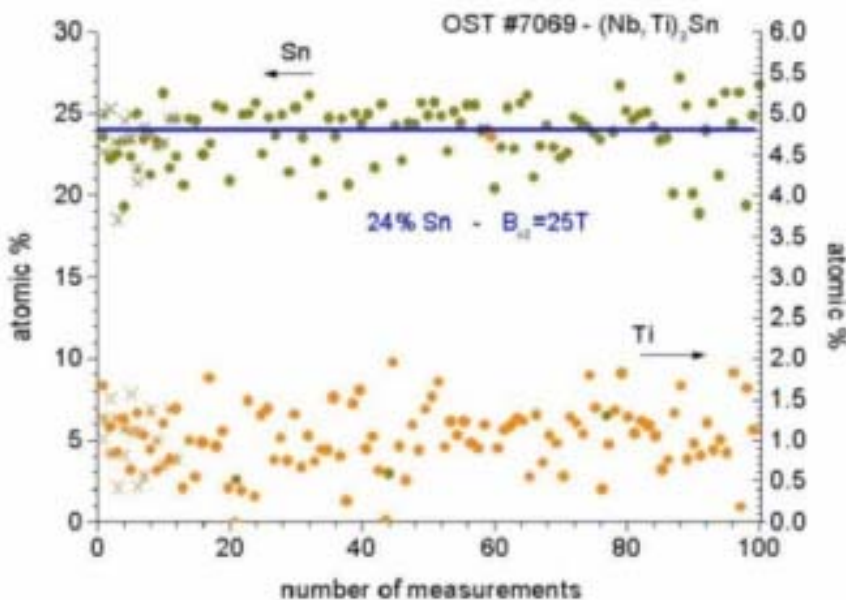
■ Abächerli,  
TAS 2005



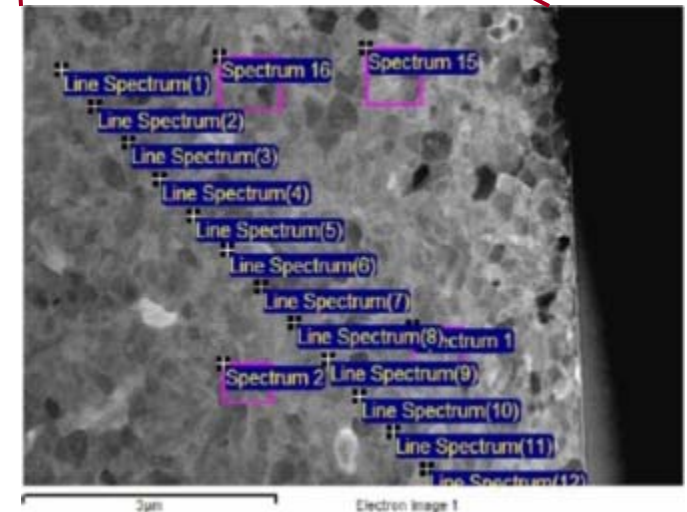
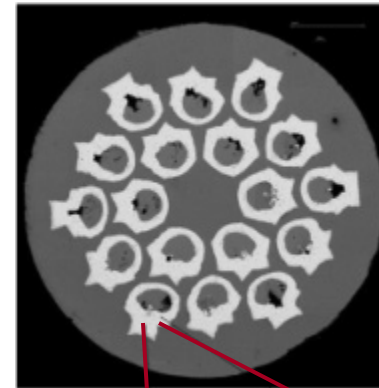


# Composition variation in wires

- OST Internal-Tin wire
- Flat Sn content at 24 at.%
- $J_c(12T, 4.2) = 3000 \text{ A/mm}^2$



■ Uglietti, MT19 2005



# Increasing $J_c$ with increasing Sn



<b>Geneva Bronze Process</b>	<b>25 at.% Sn @ source 4 at.% Sn/<math>\mu\text{m}</math> gradient</b>	<b><math>J_c(12\text{T}, 4.2) = 720 \text{ A/mm}^2</math></b>
<b>SMI Powder-In-Tube</b>	<b>25 at.% Sn @ source 0.3 at.% Sn/<math>\mu\text{m}</math> gradient</b>	<b><math>J_c(12\text{T}, 4.2) = 2250 \text{ A/mm}^2</math></b>
<b>OST Internal Tin</b>	<b>24 at.% Sn no gradient</b>	<b><math>J_c(12\text{T}, 4.2) = 3000 \text{ A/mm}^2</math></b>

**Sn richer  
Higher  $J_c$   
Why?**

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# What happens with changing Sn content?



- Pure Nb

- *bcc* Nb spacing 0.286 nm

- $T_c = 9.2$  K

- $\text{Nb}_3\text{Sn} \rightarrow$  A15 unit cell

- *bcc* Sn, orthogonal Nb chains

- Nb spacing 0.265 nm

- High peaks in d-band DOS

- Increased  $T_c = 18$  K

- Off-stoichiometry

- Sn vacancies unstable

- Excess Nb on Sn sites

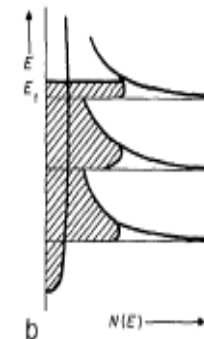
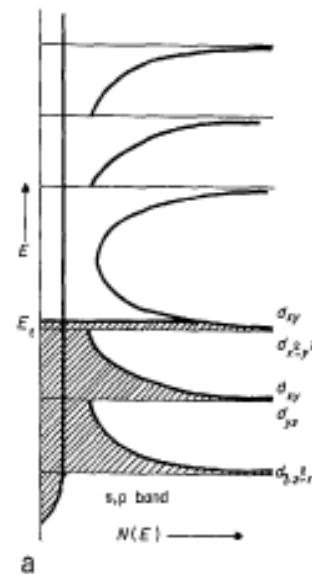
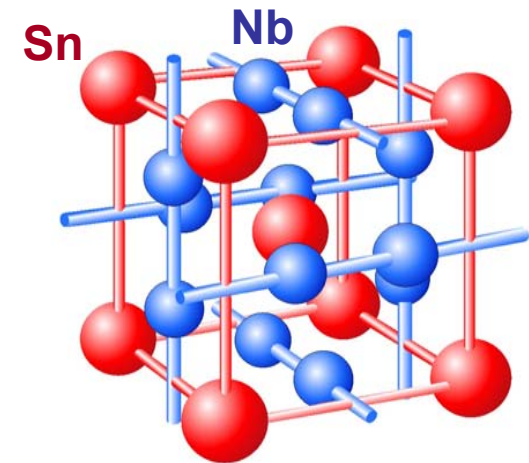
- Additional d-band

- Less electrons for chains

- Rounded off DOS peaks

- Reduced  $T_c$

## A15 lattice and DOS



■ Dew-Hughes, Cryogenics 1975

# Nb chain continuity, $N(E_F)$ , $\lambda_{ep}$ , $T_c$ , $H_{c2}$



## In general

- Sn deficiency
- Tetragonal distortion
  - ➡ 24.5 – 25 at.% Sn
- Strain
- Alloying (Ti, Ta, ...)
- Dislocations
- Anti-site disorder

## All affect Nb chain integrity ('Long Range Order')

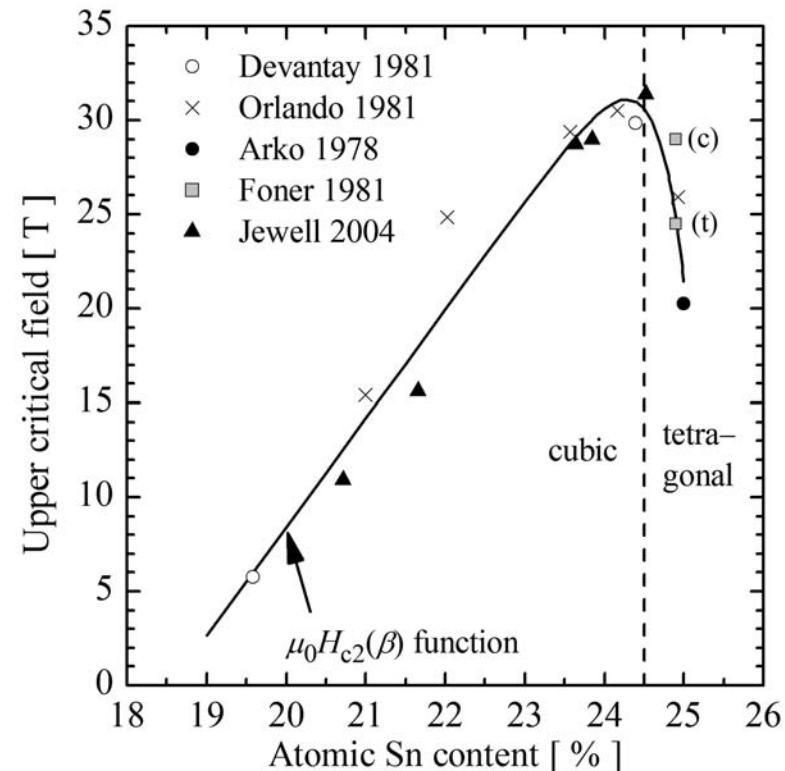
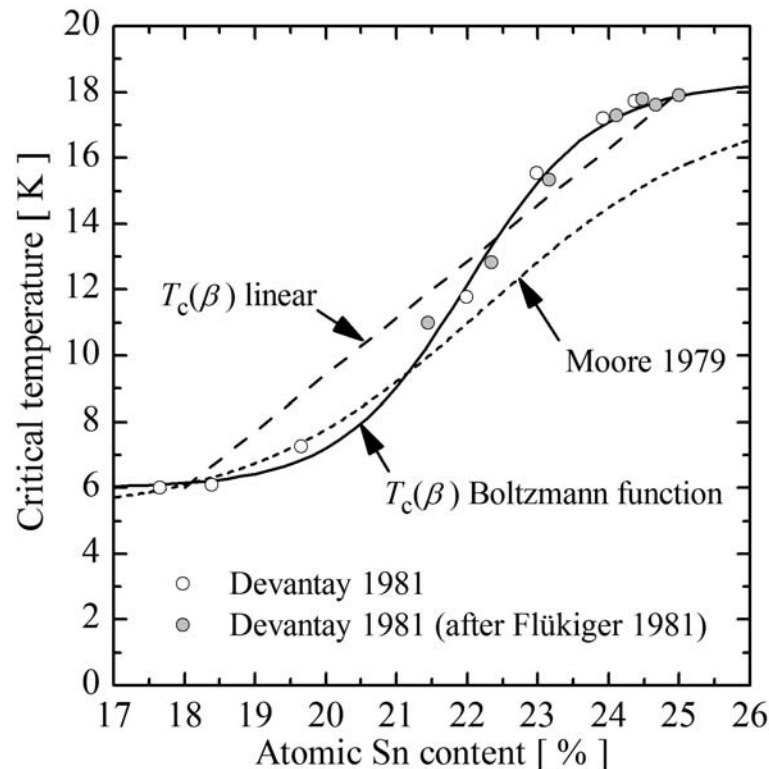
- And thus  $N(E_F)$  and  $\lambda_{ep}$
- And thus  $T_c$  and  $H_{c2}$



# $T_c$ and $H_{c2}$ versus Sn content



## Single crystal, bulk and thin film samples



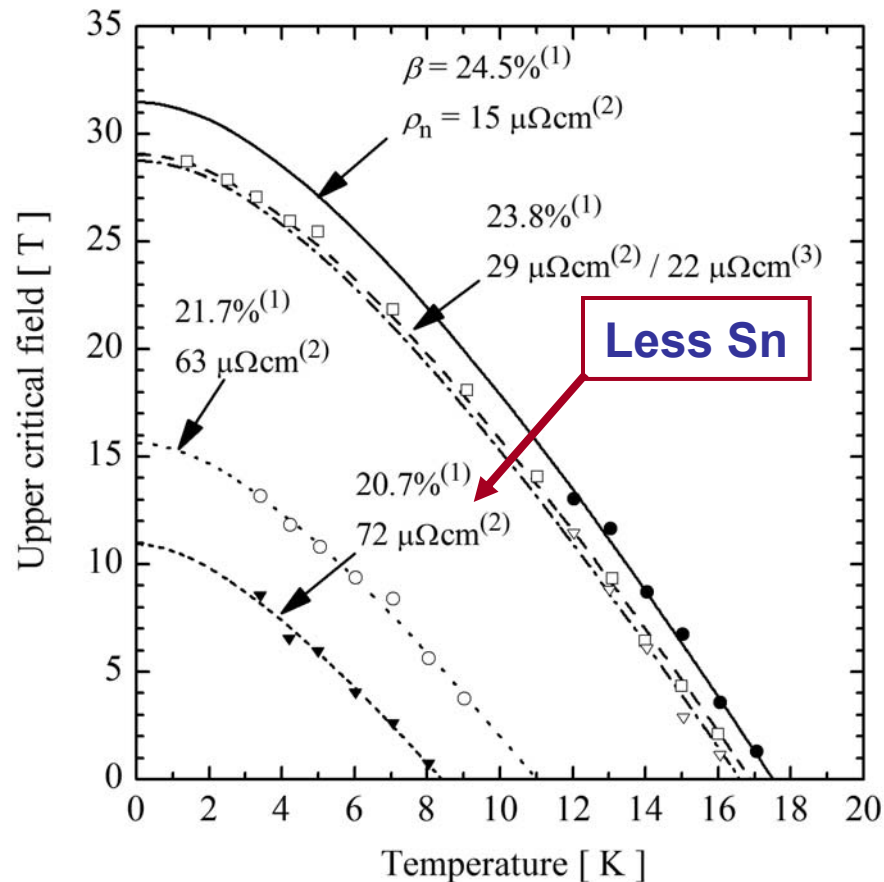
$$T_c(\beta) = \frac{-12.3}{1 + \exp\left(\frac{\beta - 0.22}{0.009}\right)} + 18.3$$

$$\mu_0 H_{c2}(\beta) = -10^{-30} \exp\left(\frac{\beta}{0.00348}\right) + 577\beta - 107$$

# $H_{c2}(T)$ versus Sn content



■ Jewell, ACE 2004, bulk samples

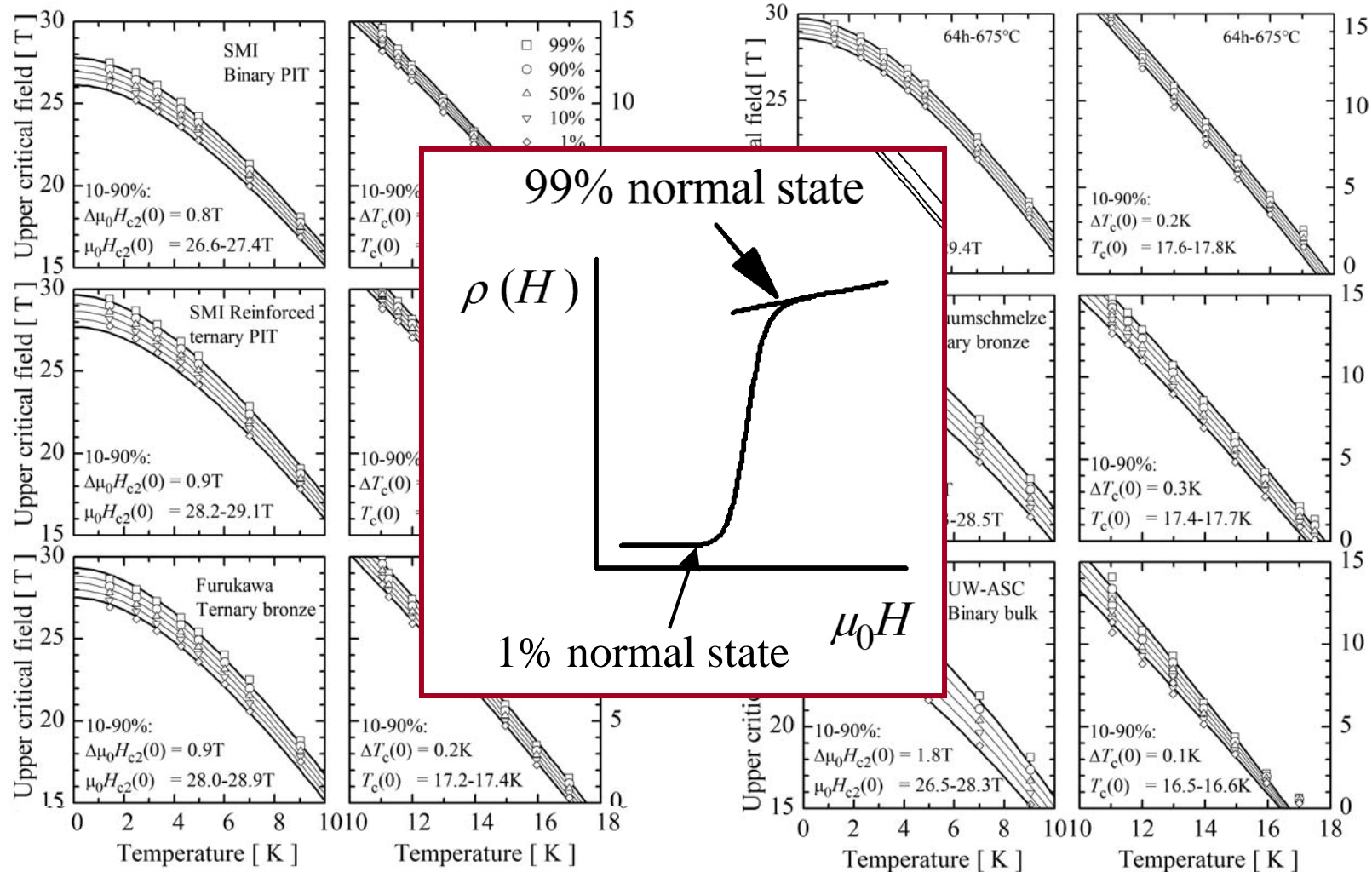


● Sn richer A15 has higher  $H_{c2}(T)$  (until  $\sim 24.5$  at.% Sn)

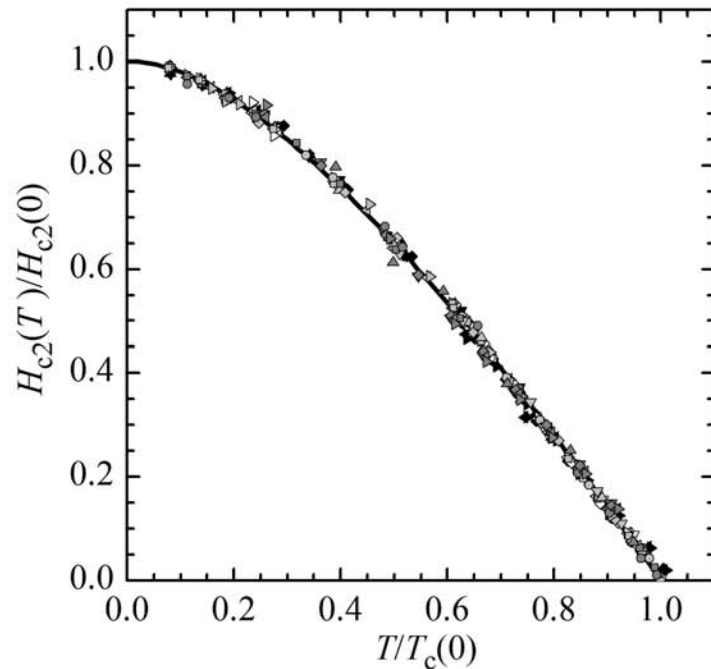
# $H_{c2}(T)$ in wires



## • $H_{c2}(T)$ from small current, resistive transitions



# Normalized $H_{c2}(T)$ all available results



## Ternary

- SMI PIT 4h/675°C 26.3-28.8T, 16.6-17.3K
- SMI PIT 16h/675°C 26.9-29.0T, 16.8-17.5K
- △ SMI PIT 64h/675°C 28.6-29.7T, 17.5-17.9K
- ▽ SMI PIT 768h/675°C 28.8-29.7T, 17.3-17.8K
- ◀ SMI PIT single fil.#1 28.3-30.3T, 16.7-17.3K
- ▶ SMI PIT single fil.#2 28.4-30.4T, 16.6-17.2K
- ◁ SMI reinforced PIT 27.7-29.6T, 17.7-18.0K
- Fur. br. on Ti-6Al-4V 27.5-29.3T, 17.0-17.5K
- Fur. br. on Brass 27.0-28.9T, 16.9-17.4K
- ▲ Fur. br. on Stainless 27.1-29.0T, 16.9-17.4K
- ▼ Fur. br. Free 27.5-29.4T, 16.9-17.5K
- ◇ Vac. bronze 26.6-29.2T, 17.2-17.8K
- ▽  $FUR \mu_0 H_K(T)$  100  $\mu V/m$
- ◆  $FUR \mu_0 H_K(T)$  10  $\mu V/m$
- ◀  $VAC \mu_0 H_K(T)$  100  $\mu V/m$
- ▶  $VAC \mu_0 H_K(T)$  10  $\mu V/m$

## Binary

- ◁ Foner single crystal cubic 28.8T, 17.8K
- ▶ Foner single crystal tetr. 24.3T, 17.6K
- Foner poly-crystal mart. 25.2T, 17.8K
- Foner poly-crystal cubic 28.6T, 17.7K
- Orlando thin film 9  $\mu\Omega cm$  26.3T, 17.4K
- △ Orlando thin film 35  $\mu\Omega cm$  29.5T, 16.0K
- ▽ Orlando thin film 60  $\mu\Omega cm$  25.4T, 13.2K
- ◇ Orlando thin film 70  $\mu\Omega cm$  15.1T, 10.4K
- SMI PIT 26.1-27.8T, 17.8-17.9K
- ▲ UW-ASC bulk 19.3at.% Sn 10.9T, 8.4K
- ◆ UW-ASC bulk 24.4at.% Sn 25.5-29.3T, 16.4-16.7K

— Maki-DeGennes

## ● Shape $H_{c2}(T)$ independent of

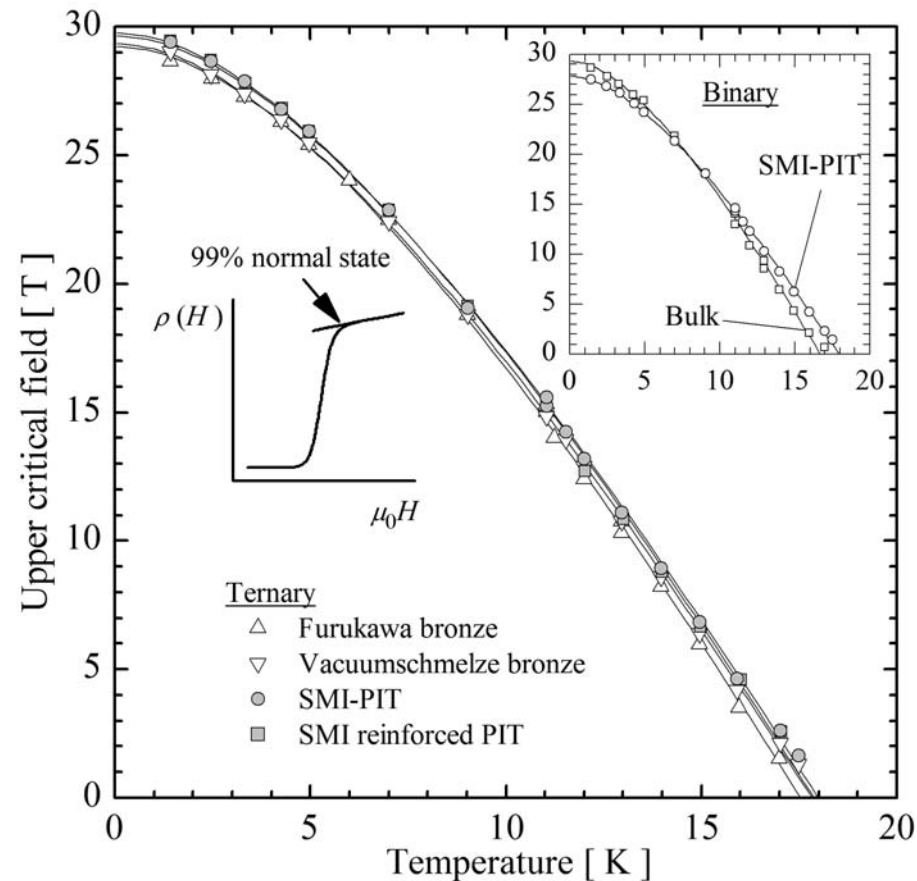
- Composition
- Morphology
- Strain state
- Applied critical state criterion

$$\ln\left(\frac{T}{T_c(0)}\right) = \psi\left(\frac{1}{2}\right) - \psi\left(\frac{1}{2} + \frac{\hbar D \mu_0 H_{c2}(T)}{2 \phi_0 k_B T}\right)$$

Approximation:

$$\frac{H_{c2}(t)}{H_{c2}(0)} \cong 1 - t^{1.52}, \quad t = \frac{T}{T_c(0)}$$

# Highest $H_{c2}(T)$ in wires



$\mu_0 H_{c2}(0) = 30 \text{ T}$ ,  $T_c(0) = 18 \text{ K}$  is upper limit

# Outline

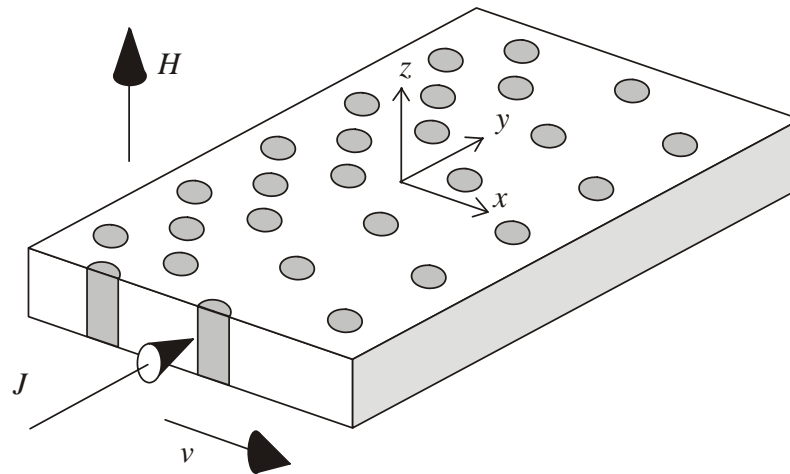


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# Pinning: Why does Nb<sub>3</sub>Sn need it?



- Nb<sub>3</sub>Sn slab in  $H_{c1} < H < H_{c2}$
- Field quanta  $\phi_0 = h / 2e$  (flux-lines) penetrate slab



- Transport current ( $\nabla \times \mathbf{B} = \mu_0 \mathbf{J}$ ) causes gradient  $B_x$
- Flux-lines repel  $\rightarrow$  move ( $\nabla \times \mathbf{E} = -d\mathbf{B}/dt$ )  $\rightarrow E_y \rightarrow$  Loss
  - Need to be 'pinned' at 'pinning centers' by 'pinning force'  $F_p$
- Optimal pinning at 1 pinning center / flux-line



# What determines pinning capacity?



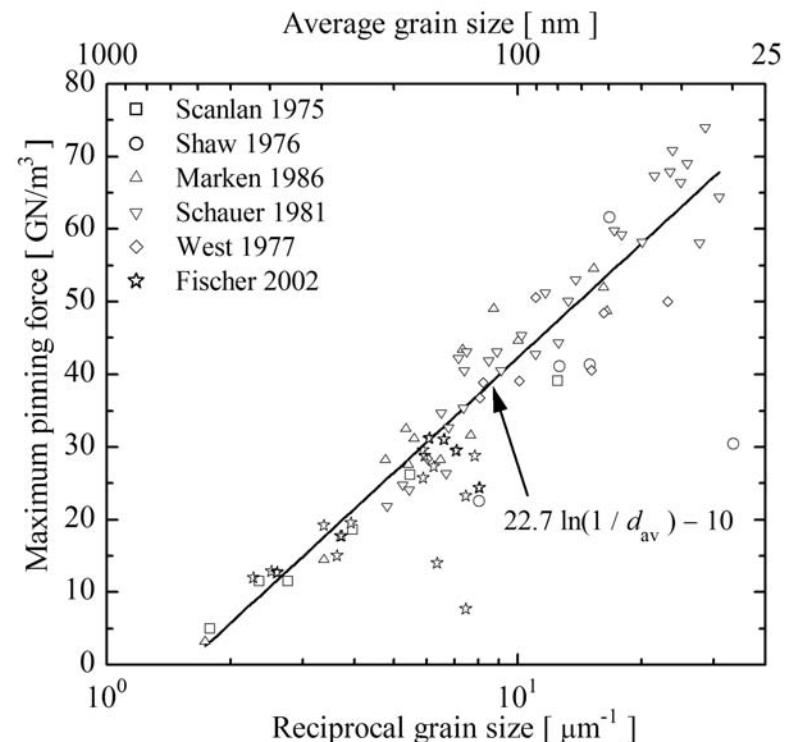
## Pinning centers

- Positions with minima in SC wave function

- Normal regions
- Grain boundaries
- Lattice imperfections
- ...

- $\text{Nb}_3\text{Sn}$

- Grain boundaries  
→ Main pinning centers
- Grain size determines  $F_{\text{Pmax}}$

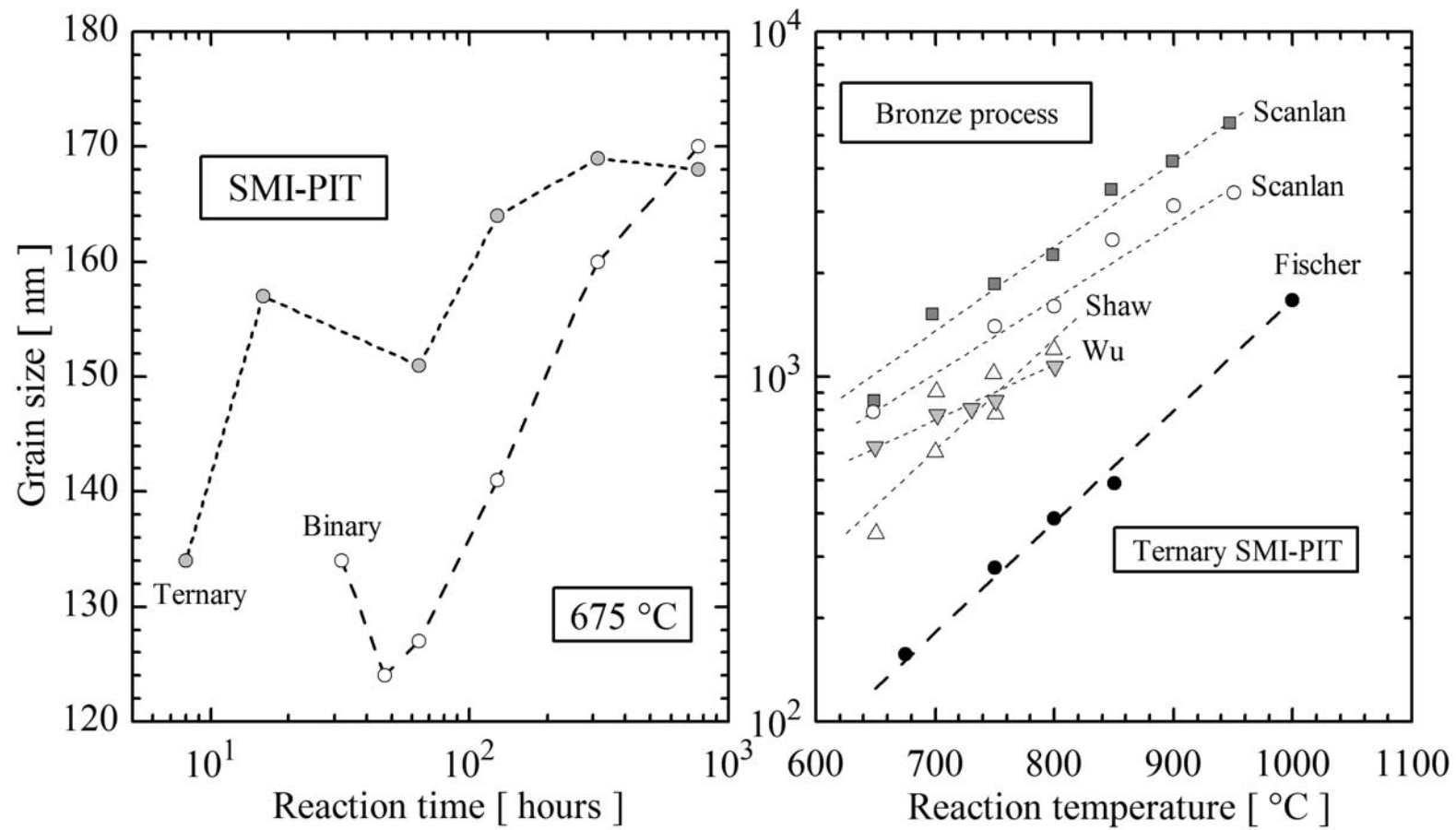




# What determines grain size?



- Presence of grain nucleation points
- Reaction time and temperature



# What is an optimal grain size?



**Ideal: One pinning center per flux-line  $\rightarrow a_{\Delta} \approx d_{av}$**

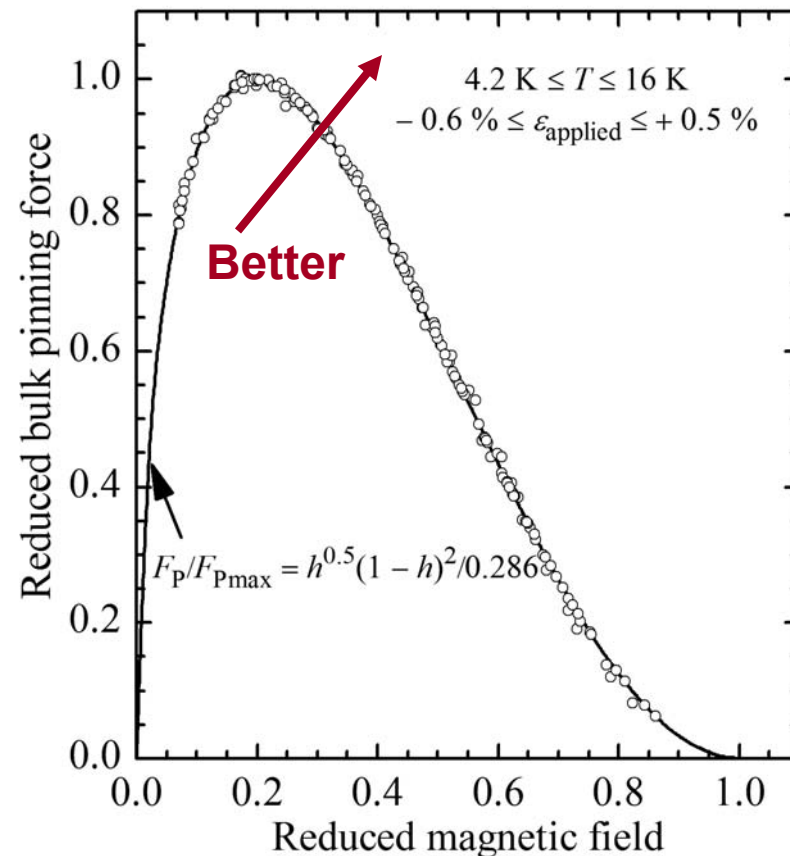
- **Flux-line spacing  $\rightarrow$  field dependent**
  - E.g. at 12 T  $a_{\Delta} = (4/3)^{1/4}(\phi_0/\mu_0 H)^{1/2} = 14$  nm
  - Grain size in Nb<sub>3</sub>Sn wires  $\rightarrow$  100 – 200 nm
  - Order of magnitude from optimal
- **For any practical field  $a_{\Delta} \ll d_{av}$** 
  - Collective pinning ('shearing' of FLL)
  - $a_{\Delta} \rightarrow d_{av}$  only for  $\mu_0 H \ll 1$  T
- **NbTi in contrast**
  - Nano-scale distribution of  $\alpha$ -Ti precipitates
  - $a_{\Delta} \approx \alpha$ -Ti distribution for application fields
  - NbTi is fully optimized

# What does $a_{\Delta} \ll d_{av}$ mean in practice?



- De-pinning  $\rightarrow$  Synchronous shearing of FLL
- $F_{Pmax}$  at  $H/H_{c2} = 0.2$ 
  - About 6 T for  $Nb_3Sn$
  - Far below application fields
- Grain refinement / APC
  - $F_{Pmax}$  to higher field
  - $F_{Pmax} \rightarrow H/H_{c2} > 0.4$  shown by Cooley, ACE 2002
  - Higher fields accessible with  $Nb_3Sn$
- Much room for improvement!

- Example: Bronze processed ITER wire (Furukawa)



# Alternative presentation $a_{\Delta} \ll d_{av}$



- **Flux shear model**

- ➡ **Kramer JAP 1973**

$$F_p(H) = 12.8 \frac{(\mu_0 H_{c2})^{2.5}}{\kappa_1^2} \frac{h^{0.5} (1-h)^2}{(1 - a_{\Delta}(H)/d_{av})^2}, \quad h = \frac{H}{H_{c2}} \quad [\text{GN/m}^3]$$

$$\therefore J_c^{0.5} (\mu_0 H)^{0.25} = \frac{1.1 \times 10^5}{\kappa_1} \frac{\mu_0 (H_{c2} - H)}{(1 - a_{\Delta}(H)/d_{av})}$$

- **$a_{\Delta} \ll d_{av}$ : Kramer plot**

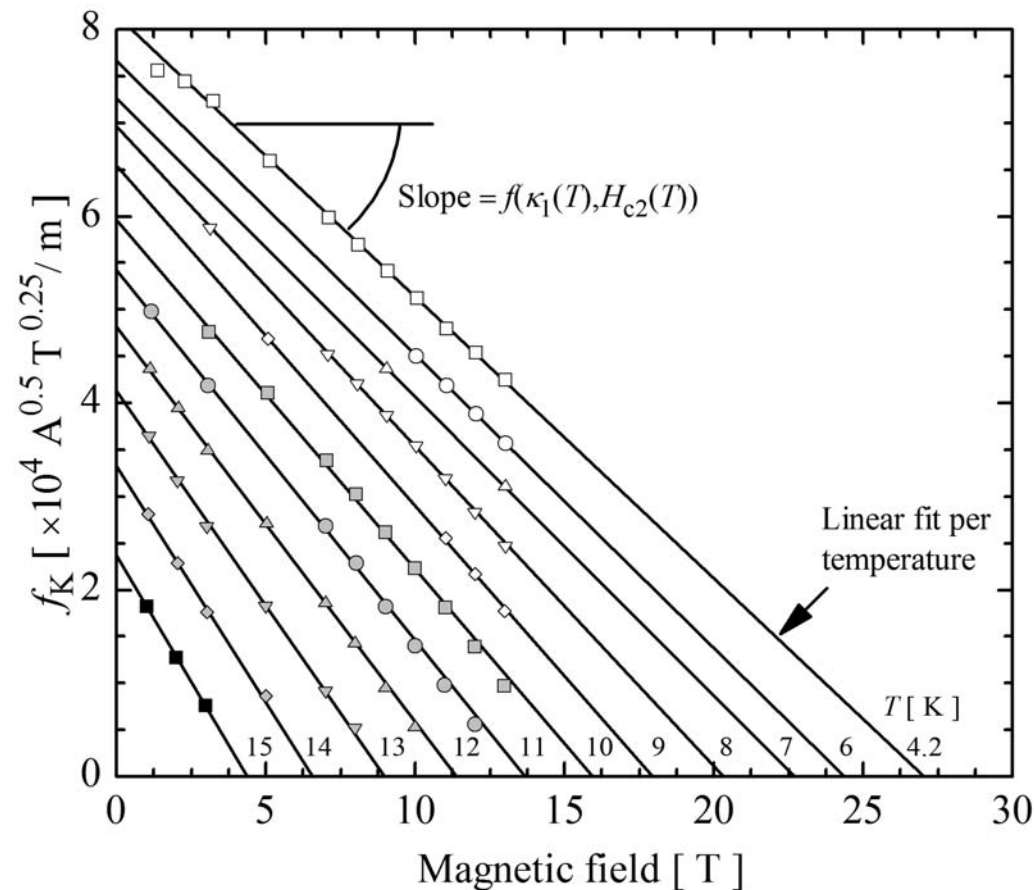
$$f_K(H) \equiv J_c^{0.5} (\mu_0 H)^{0.25} \cong \frac{1.1 \times 10^5}{\kappa_1} \mu_0 (H_{c2} - H) \quad \therefore f_K(H) \propto H$$

- **Linear in  $H$**

# 'Kramer' plot



- Plot of  $f_K(H)$  at various temperatures



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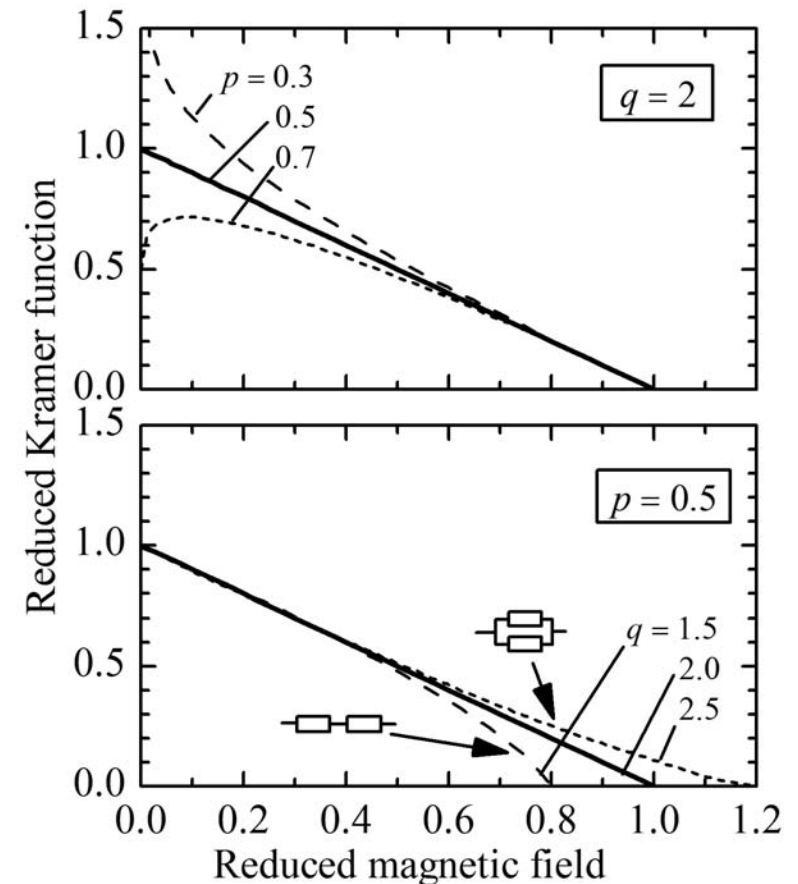
# Are Kramer plots linear?



$$F_P(h) = 12.8 \frac{(\mu_0 H_{c2})^{2.5}}{\kappa_1^2} h^{0.5} (1-h)^2 \quad a_\Delta \ll d_{av}$$

$$\hat{=} F_P(h) = F_{Pmax} h^p (1-h)^q \quad p = 0.5, \quad q = 2$$

- **Linearity from  $h \cong 0.03$  to 0.8**
  - Confirmed by measurements
- **$a_\Delta \cong d_{av}$  only below  $h \cong 0.03$**
- **Different pinning mechanism?**
  - only below  $h \cong 0.03$
- **Non-linearity below  $h \cong 0.03$** 
  - Different pinning mechanism
- **Non-linearity above  $h \cong 0.8$** 
  - Inhomogeneity artifacts
    - ◆ Averaging over  $H_{c2}$  distribution

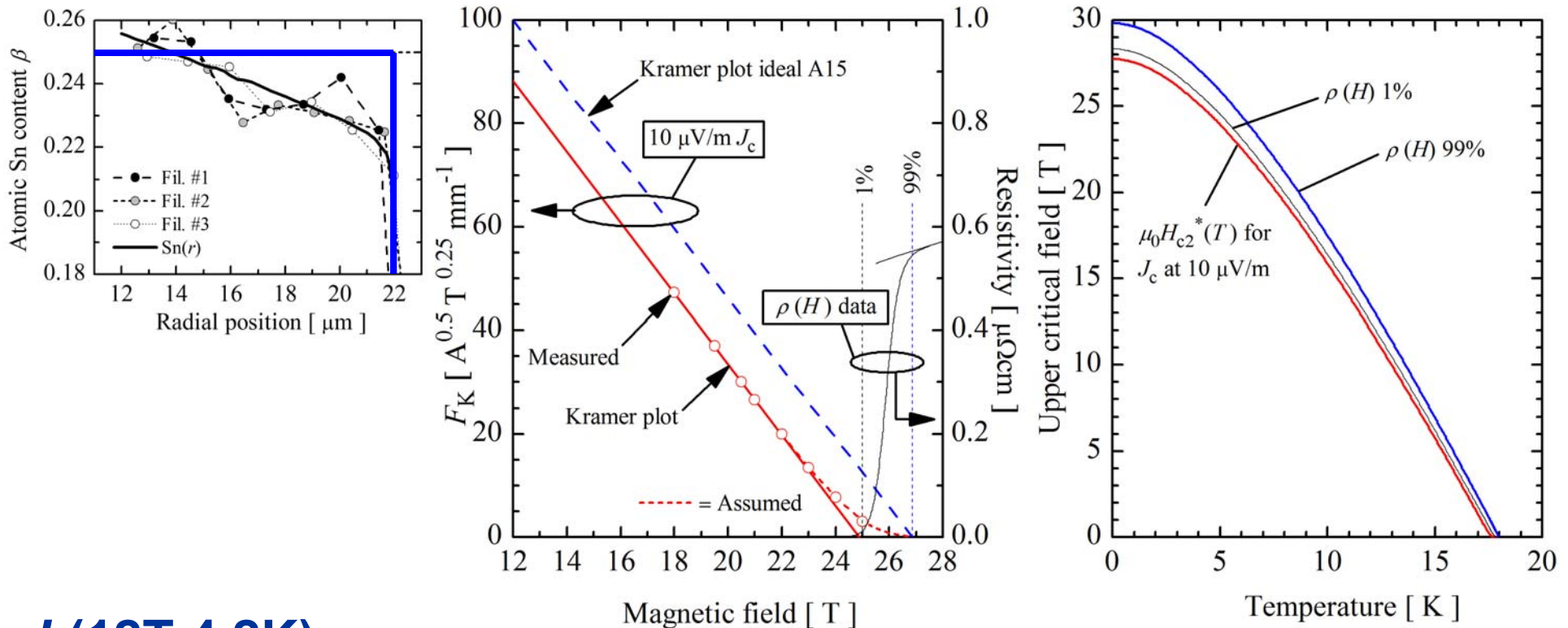


# Effective $H_{c2}(T)^*$ for $J_c$



$J_c$  scales with 'some' average  $H_{c2}(T)^*$

- $J_c$  gain if all A15 is stoichiometric?



$J_c(12\text{T}, 4.2\text{K})$

- From 2250 A/mm<sup>2</sup> to 2900 A/mm<sup>2</sup>



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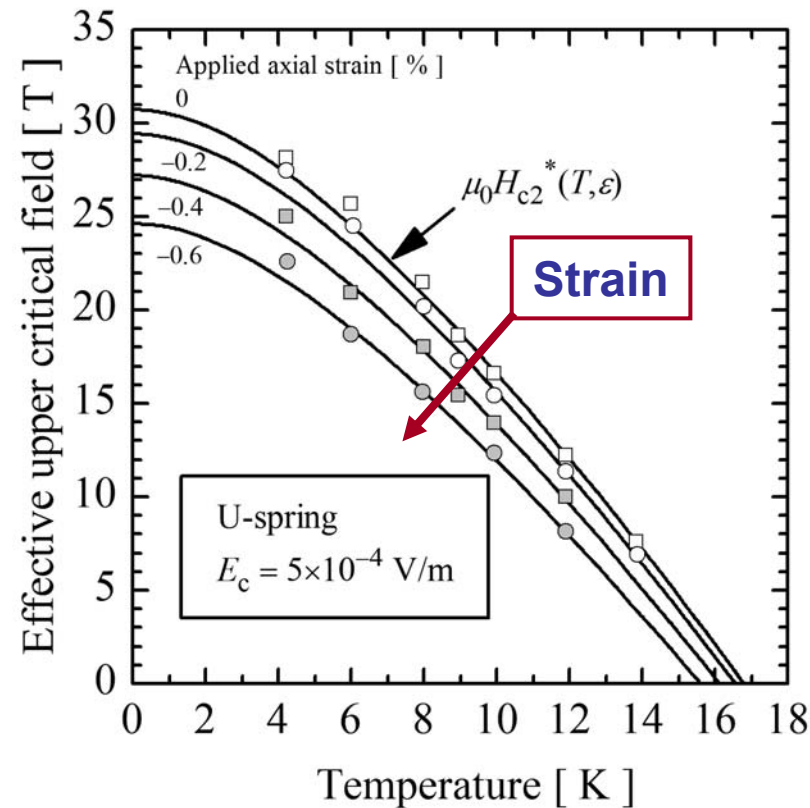


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# Strain sensitivity of $H_{c2}(T)$

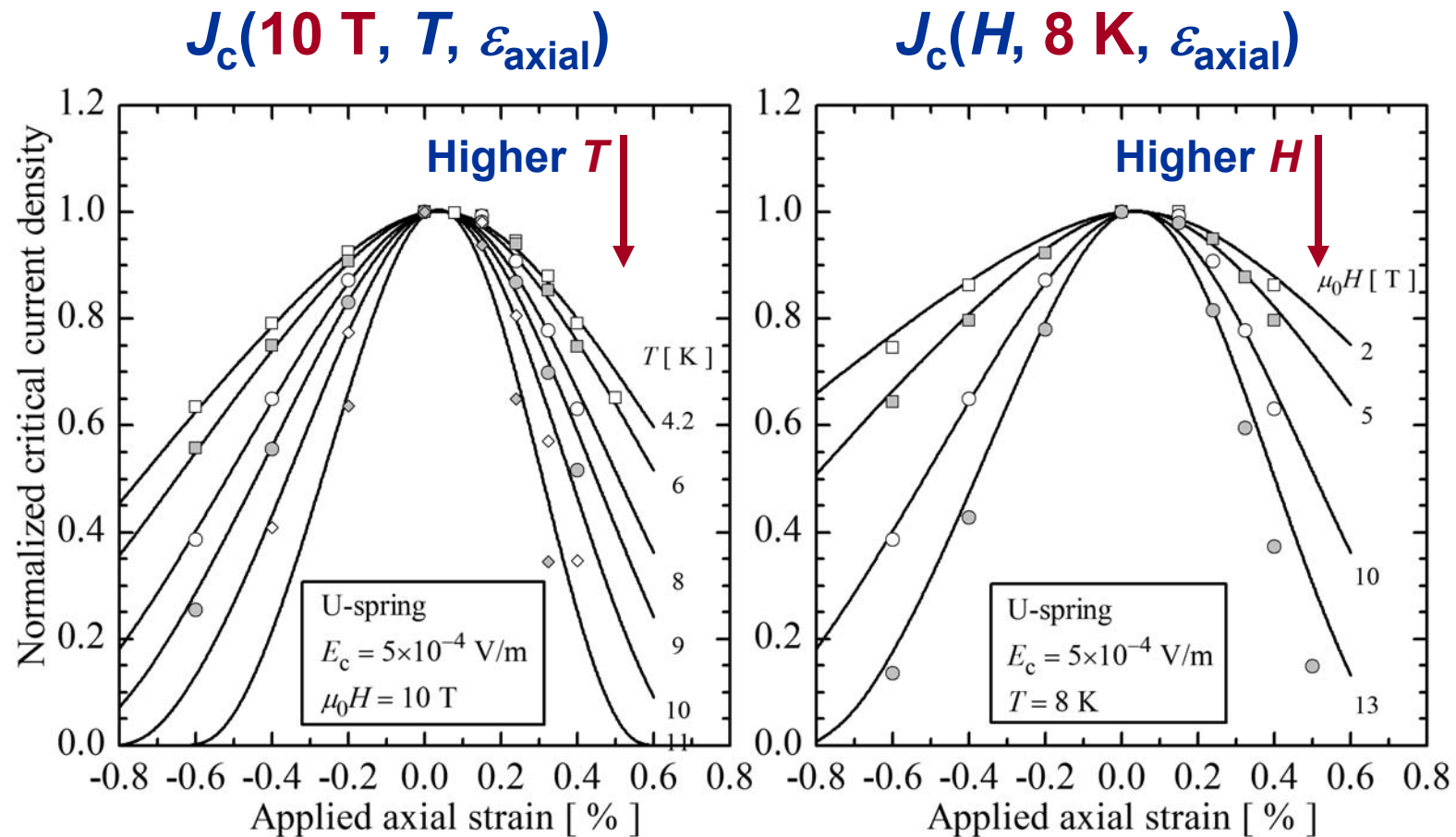


- Longitudinal strain effects on effective  $H_{c2}(T)^*$



- Strain and composition have similar effects
  - Need for a separation of parameters

# Strain sensitivity of $J_c(H, T)$



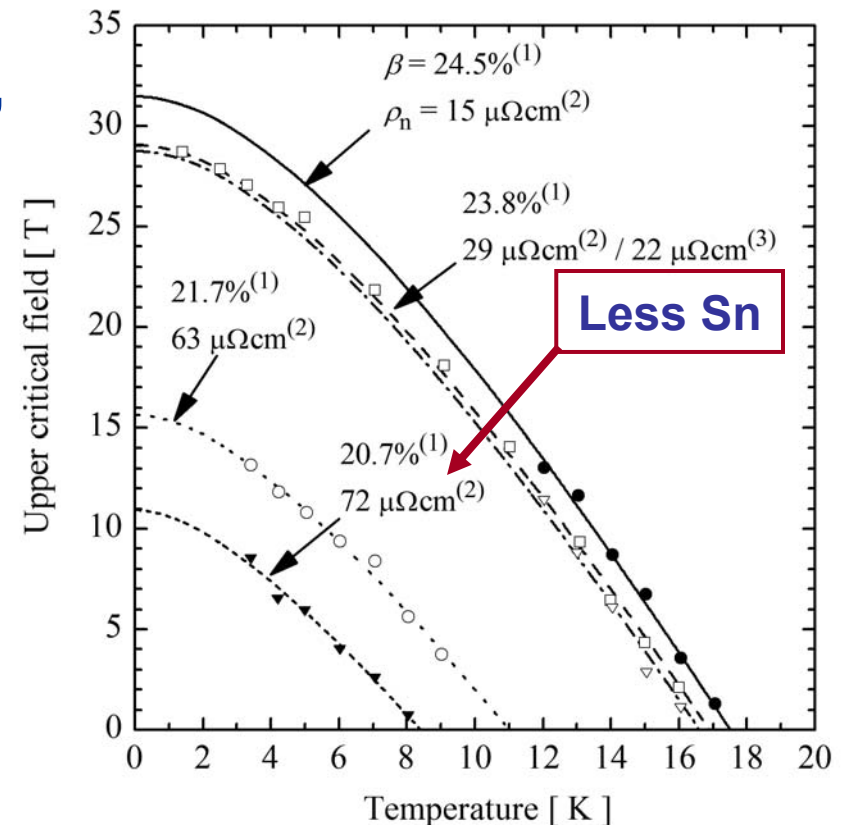
- Why is strain sensitivity increased at higher  $H$  and  $T$ ?

# Strain sensitivity versus composition



## At higher $H$ and $T$

- **Low Sn A15 sections “die out”**
  - **Benefit PIT and IT vs Bronze:**
    - ➔ **Larger volume fraction high Sn**
  - **High Sn sections determine SC properties**
- **Increased strain sensitivity**
  - **Is Sn rich A15 more strain sensitive than Sn poor A15 ?**

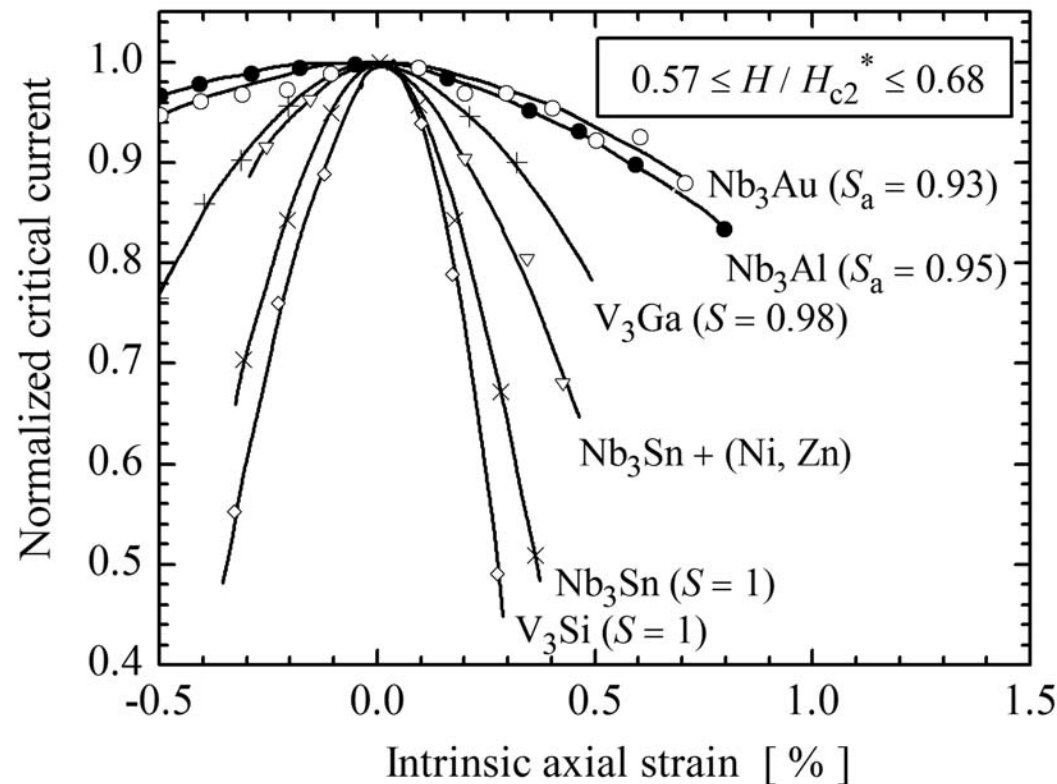


- **Does wire optimization through Sn enrichment cause higher strain sensitivity?**

# Strain sensitivity versus LRO



- $S \rightarrow$  Bragg-Williams order parameter



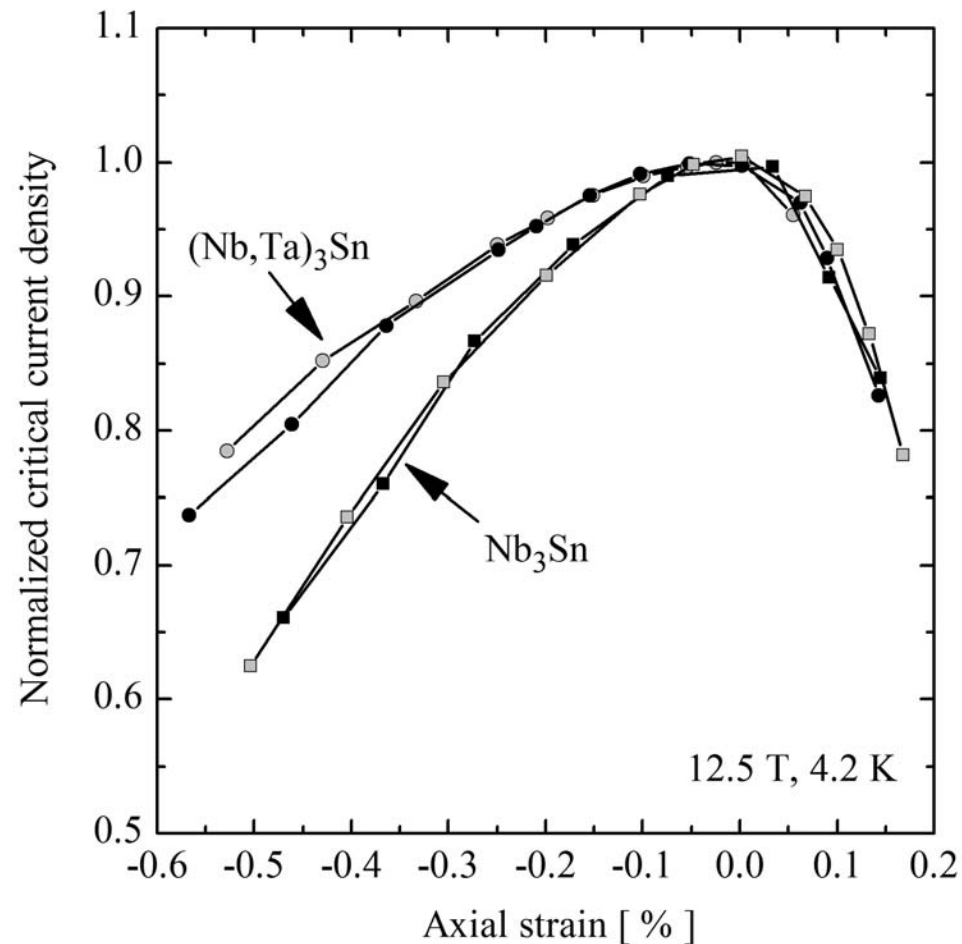
■ Flükiger, ACE 1984

- Higher LRO ( $\hat{=}$  more Sn)  $\rightarrow$  larger strain sensitivity

# Strain in ternary and binary wires



- Alloyed  $\rightarrow$  more disorder  $\rightarrow$  reduced strain sensitivity?

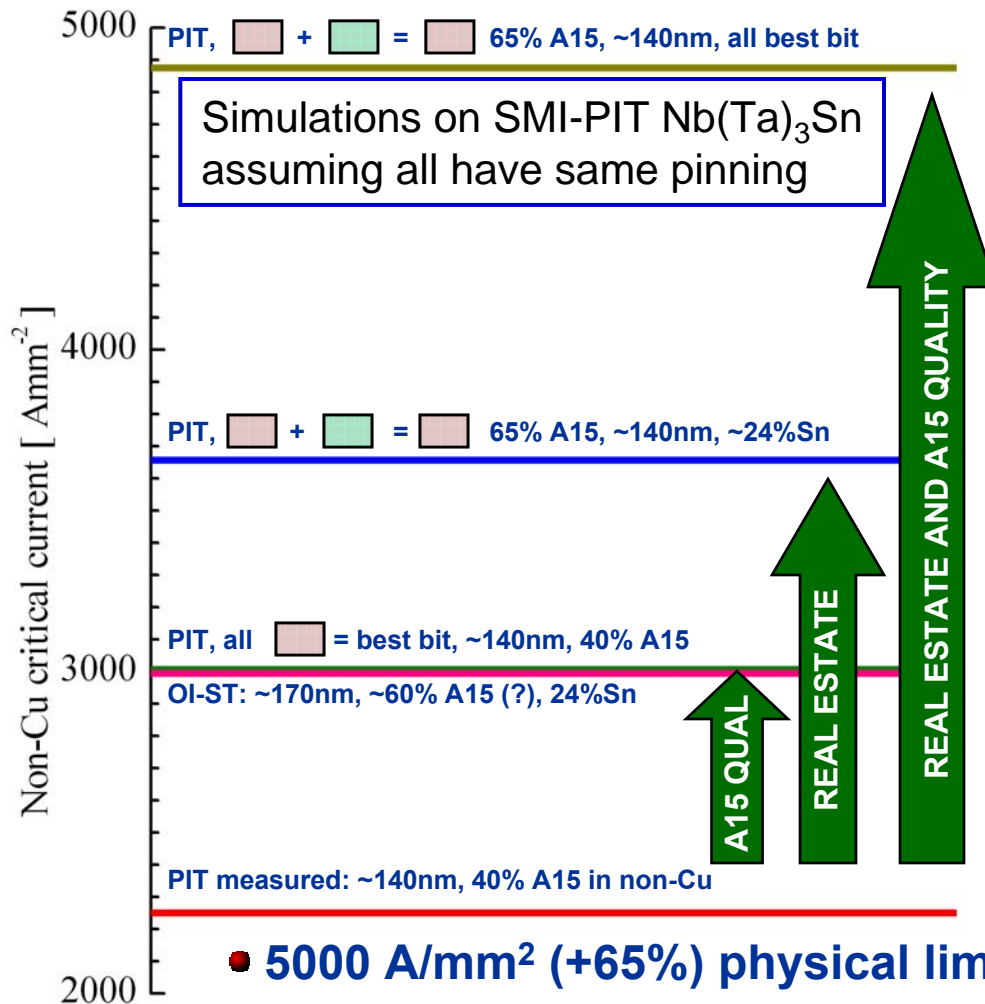


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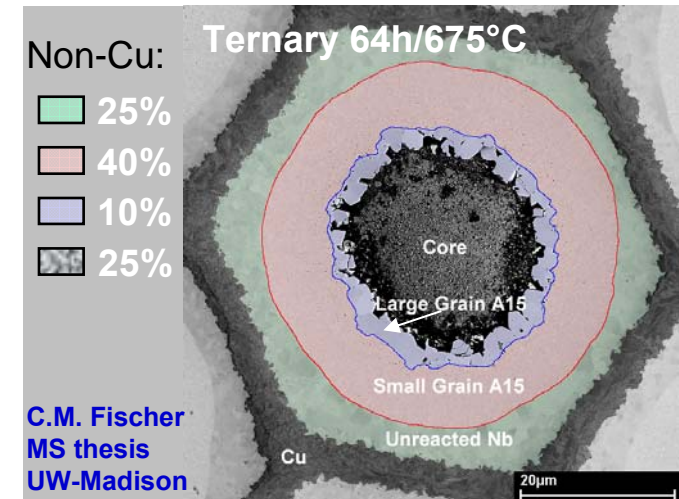


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# Prospects for critical current density



- **5000 A/mm<sup>2</sup> (+65%) physical limit with present wire designs?**
  - Unless pinning is improved
- **4000 A/mm<sup>2</sup> realistic optimization goal?**



- **Pinning?**
  - SMI-PIT grains ~ 140 nm
  - OST-IT grains ~ 170 nm
  - 12 T →  $a_{\Delta} = 14$  nm
- **Large gains possible**



# Summary



## Wire optimizations past decade

- Sn enrichment
- A15 fraction in non-Cu optimization
- Physical limit 5 kA/mm<sup>2</sup>, realistic limit 4 kA/mm<sup>2</sup>

## Grain refinement / APC

- The next big step?
- Grain size one order above optimal
- Grain 10 – 20 nm desired → nano technology

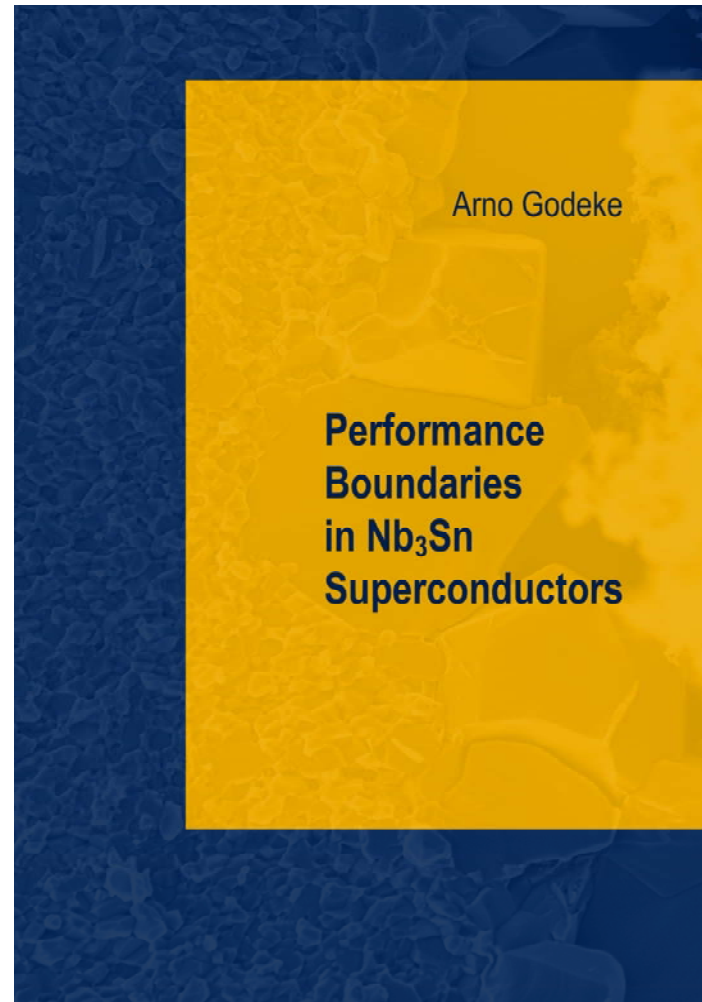
## Strain

- Strain and composition parameter separation needed
- Sn enrichment = more strain sensitivity?
- Much work to be done (3D, theory, bulk, film,...)

# More information



- Available on request → [agodeke@lbl.gov](mailto:agodeke@lbl.gov)



# Optional theory section

# $N(E_F)$ and $\lambda_{\text{ep}} \rightarrow T_c$ and $H_{c2}$



## • Weak coupling (BCS based)

$$T_c(0) \cong \frac{2e^{\gamma_E}}{\pi k_B} \hbar \omega_c \exp\left[-\frac{1}{V_0 N(E_F)}\right] \quad \therefore \quad T_c(0) \cong 1.134 \Theta_D \exp\left[-\frac{1}{\lambda_{\text{ep}}}\right]$$

$$\mu_0 H_{c2}(0) \cong k_B e N(E_F) \rho_n T_c(0) = \frac{3e}{\pi^2 k_B} \gamma \rho_n T_c(0)$$

## • Interaction strength independent (Eliashberg based)

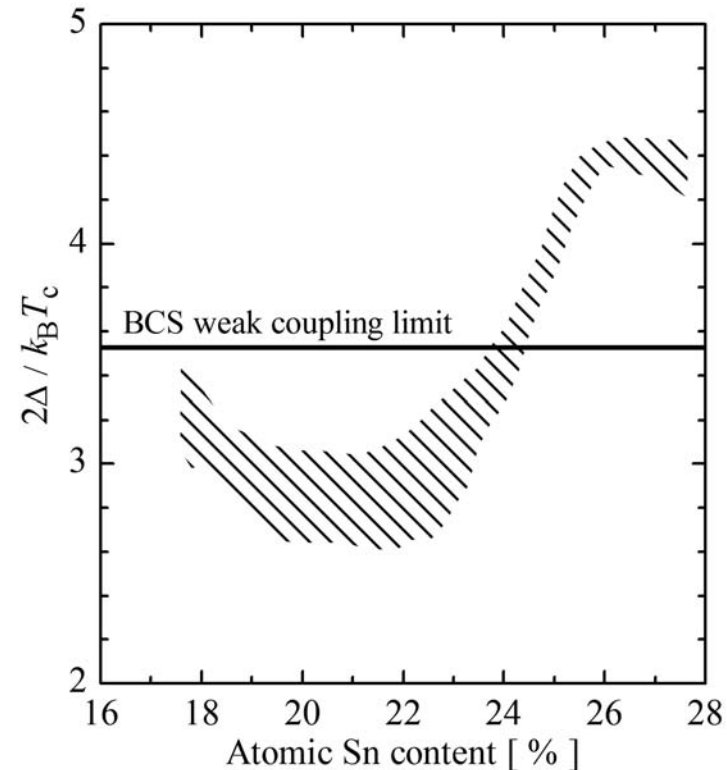
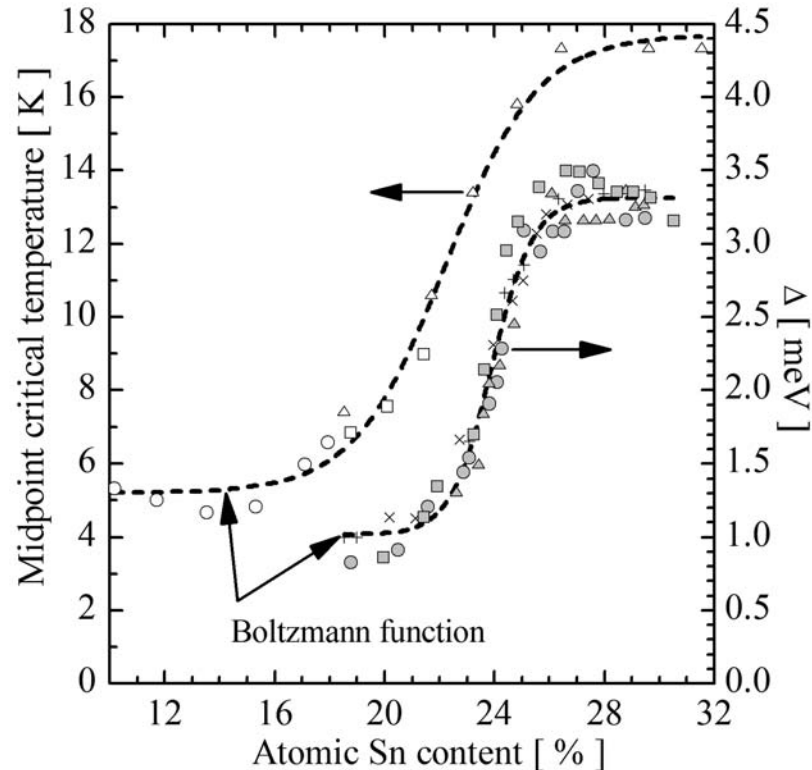
$$\lambda_{\text{ep}} = 2 \int \frac{\alpha^2(\omega) F(\omega)}{\omega} d\omega \quad \lambda_{\text{eff}} = \frac{(\lambda_{\text{ep}} - \mu^*)}{\left(1 + 2\mu^* + 1.5\lambda_{\text{ep}}\mu^* e^{-0.28\lambda_{\text{ep}}}\right)}$$

$$T_c = \frac{0.25 \langle \omega^2 \rangle^{\frac{1}{2}}}{\left(e^{2/\lambda_{\text{eff}}} - 1\right)^{\frac{1}{2}}} \quad \mu_0 H_{c2} = \dots$$

# Is $\text{Nb}_3\text{Sn}$ weak or strong coupling?



■ Moore, PRB 1979, thin film samples



- Weak coupling below 23 – 24 at.% Sn
- Strong coupling approaching stoichiometry

# Applicable theory



$N(E_F)$  and  $\lambda_{ep} \rightarrow T_c$  and  $H_{c2}$

- Wires  $\rightarrow$  18 – 25 at.% Sn, polycrystalline
- Interaction strength independent theory
- Not done for entire composition range
- $N(E_F)$  and  $\lambda_{ep} \rightarrow T_c$  and  $H_{c2}$  remains empirical

## Promising recent work

- Eliashberg-based description of  $T_c(\varepsilon)$  and  $H_{c2}(\varepsilon)$ 
  - Markiewicz, Cryogenics 2004
  - Oh, JAP 2006